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(71)Applicant: NOK CORP

(72)Inventor: KOJIMA YOSHIFUMI

FUJIMOTO KENICHI

KOGA ATSUSHI

## (54) METHOD FOR MANUFACTURING COVER INTEGRATED TYPE GASKET FOR HARD DISK DRIVING (57)Abstract:

PROBLEM TO BE SOLVED: To provide a method for manufacturing a gasket for hard disk driving easy to manufacture, excellent in low outgassing properties, sealability, moisture permeability, adhesiveness, moldability or the like and having high dustproof properties.

SOLUTION: A styrenic thermoplastic elastomer compound, which is prepared by adding 10–100 pts.wt. of a polypropylene, 10–200 pts.wt. of a plasticizer and 30–100 pts.wt. of a scaly inorganic filler to 100 pts.wt. of a styrenic thermoplastic elastomer, is injected in a mold in which an adhesive coated metal cover is inserted.

## **LEGAL STATUS**

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